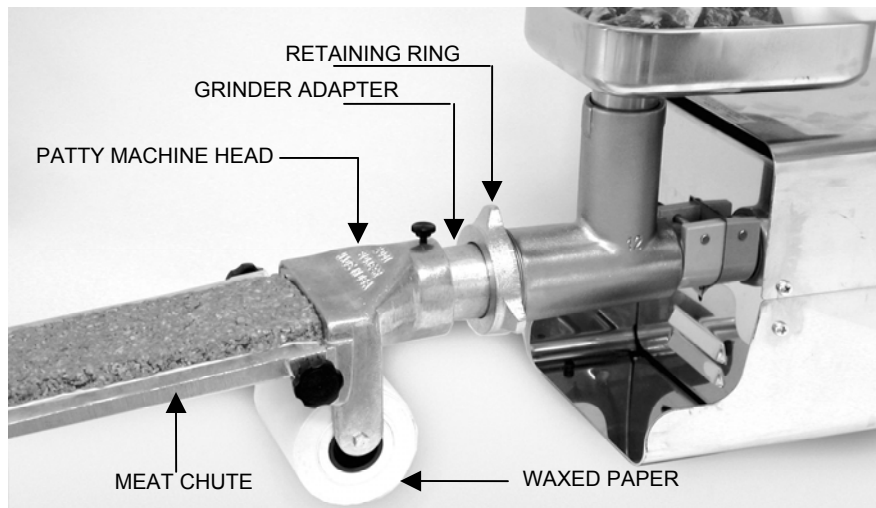




PATTY AND JERKY MACHINE



517, 517A, 517B, 517C, 517J

NOTE: If you grind your meat or sausage only one time, assemble the patty machine head and attach it to the grinder before you start grinding. If you grind twice, attach the machine head before the second grind.

1. Remove the retaining ring from the grinder.
2. Attach the appropriate grinder adapter to the grinder using the retaining ring like you would attach a stuffing tube.
3. Mount the patty machine head (#7) to the adapter and secure it with the winged bolts (#6).
4. Place the meat chute (#12) in position and secure it with the winged bolts (#6).
5. Attach the waxed paper roll (#13) to the patty machine head (#7) using the paper rod (#14) and winged nuts (#15). Thread the paper between the patty machine and the meat chute. (Make sure the paper unrolls counter-clockwise from back of roll, wax side up onto the chute.)
6. Pull the paper down the tray about 3". Start grinding. The extruded meat will push the paper down the tray.
7. When the meat reaches the end of the tray stop the grinder. Use the scissors to cut patties to desired size or cut full length and cut to size later. A fast and easy way to have patties all the same size is to run out full-length patty strips, cut and stack 4 or 5 strips, then cut to size with an electric knife.
8. To change plates to make $\frac{3}{8}$ " patties, jerky strips or snack sticks, screw the selected plate onto the head with two plate attaching screws (#11).

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Diagram No.	Part	#5 517J	#8 517	#12 517A	#22 517B	#32 517C
	Description	Part #	Part #	Part #	Part #	Part #
1	#8 Grinder Adapter		517-1			
2	#5 Grinder Adapter	517J-1				
3	#12 Grinder Adapter			517A-1		
4	#22 Grinder Adapter				517B-1	
5	#32 Grinder Adapter					517C-1
6	Winged Bolt (4)	517-3	517-3	517-3	517-3	517-3
7	Patty Maker Head	517-2	517-2	517-2	517-2	517-2
8	Jerky Plate	517E	517E	517E	517E	517E
9	3/8" Patty Plate	517D	517D	517D	517D	517D
10	Snack Stick Plate	517F	517F	517F	517F	517F
11	Plate Attaching Screw (2)	517-4	517-4	517-4	517-4	517-4
12	Meat Chute	517-5	517-5	517-5	517-5	517-5
13	Waxed Paper	265D	265D	265D	265D	265D
14	Paper Rod for #13	517-6	517-6	517-6	517-6	517-6
15	Wing Nut for #14 (2)	517-15	517-15	517-15	517-15	517-15
16	Scissors (Not Shown)	517-7	517-7	517-7	517-7	517-7

